SAFETY PRIMER FEED INSTRUCTIONS

ALL BRANDS OF PRIMERS ACCEPTED

PATENT NO. 7,694,618. Expires October 30, 2027

⚠ WARNING

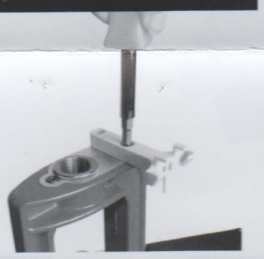
· Primer dust accumulation can detonate. Regularly clean tray and tool to prevent accumulation. The dust contains lead; a substance known to cause birth defects, reproductive harm and other serious physical injury. Wash hands after exposure.

⚠ CAUTION

· Priming should not be attempted by persons not willing and able to read and follow instructions exactly. Do not permit distractions while priming.
· Children should not be permitted to prime without strict parental supervision.
· Always wear safety glasses and hearing protection when priming and shooting.
· Primers and gun powder, like gasoline and matches, can be dangerous if improperly handled or misused.
· Primers will explode if shocked or crushed.

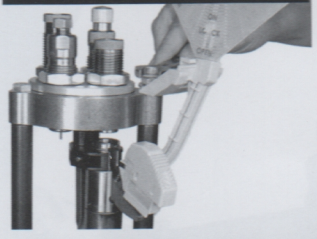
1 INSTALL primer feed bracket.
Use supplied 10-24 screws.

SINGLE STAGE PRESS



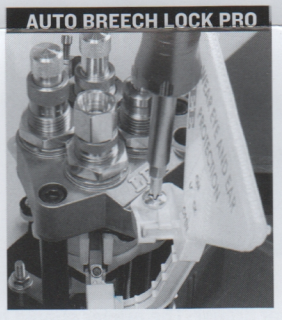
TURRET PRESS

Orientate bracket with feeder installed to primer arm. Tighten bolt with 1/2" wrench.

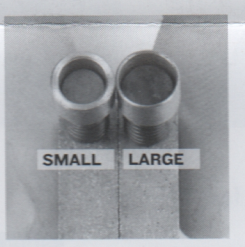


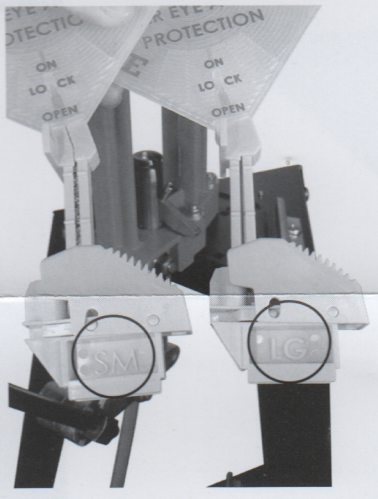
AUTO BREECH LOCK PRO

Orientate bracket with feeder installed to primer arm. Tighten Phillips screw.

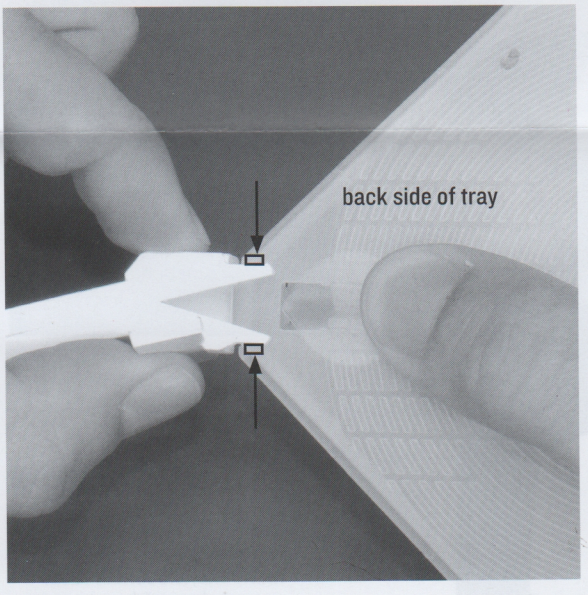


2 VERIFY appropriate primer arm and trigger assembly are installed

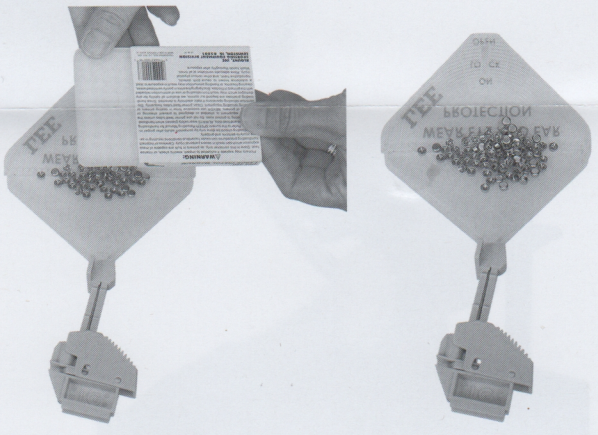




3 Make sure trough fingers are between and completely engaged with tray latch lugs highlighted below.

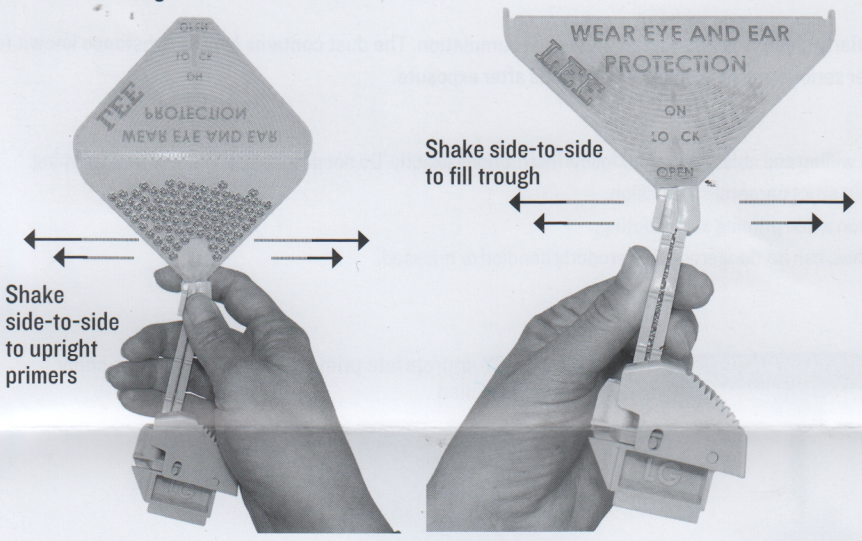


4 OPEN tray and deposit box of 100 primers.



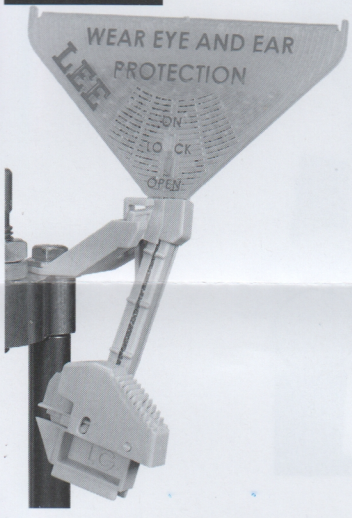
OVER ->

5 SHAKE tray side to side to upright all the primers. Fold and close cover and slide to ON position. Shake assembly to fill the trough.

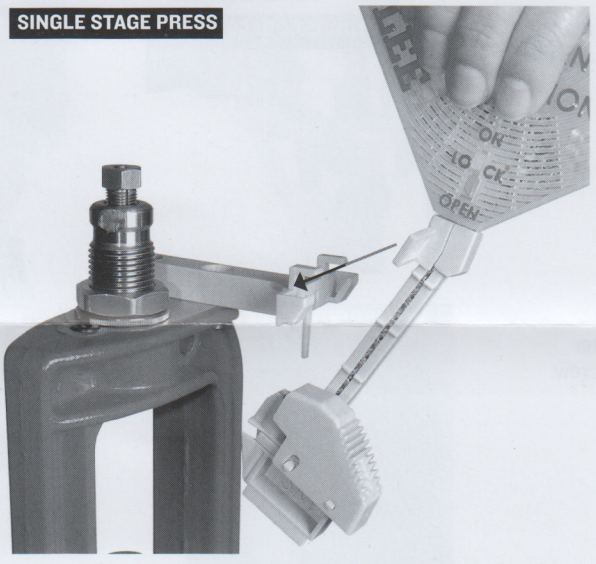


6 SLIDE primer feed into primer feed bracket.

TURRET PRESS



SINGLE STAGE PRESS



7 Place finger or thumb **DIRECTLY OVER** "S" or "L" and steer the trigger on to the primer arm, briskly push to dispense primer into cup.



8 LOWER ram to seat primer. The primer should be flush, to slightly below flush, when properly seated.



WARNING Handling primers will expose you and others in the area to lead, which is known to the State of California to cause reproductive harm and cancer. For more information, www.P65Warnings.ca.gov.

LEE

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